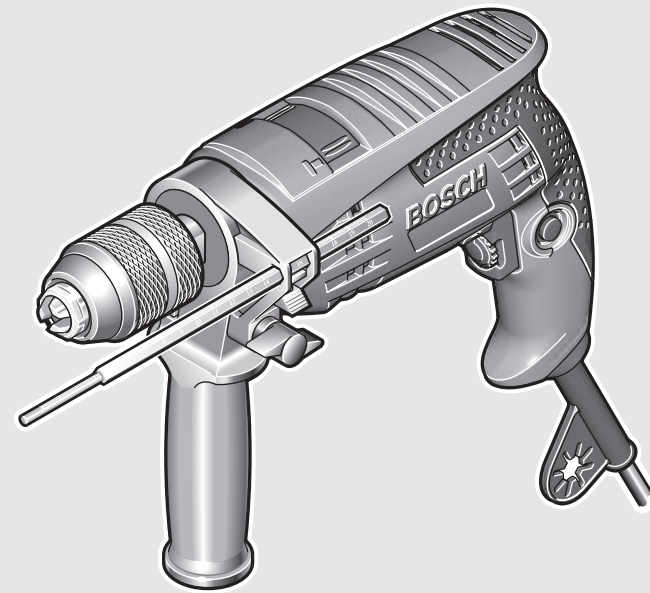


WEU

WEU



**Robert Bosch GmbH**

Power Tools Division  
70745 Leinfelden-Echterdingen  
Germany

[www.bosch-pt.com](http://www.bosch-pt.com)

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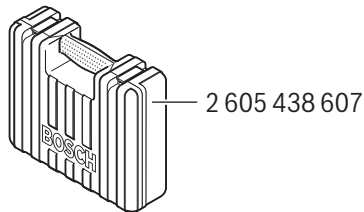
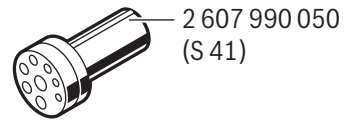
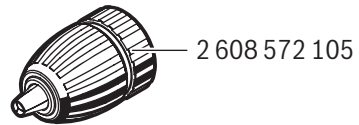
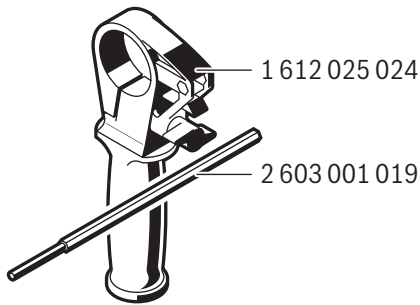
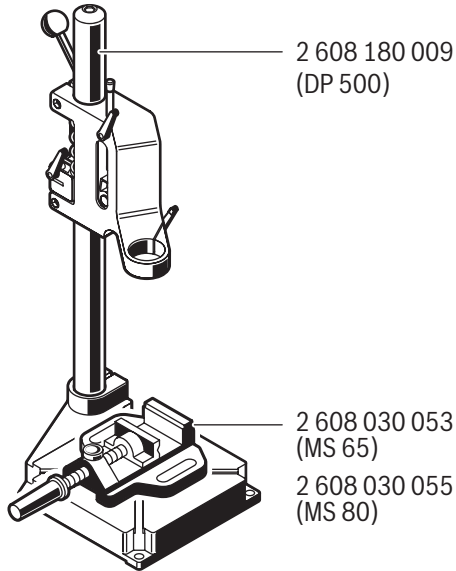
## GSB 1600 RE Professional

 **BOSCH**

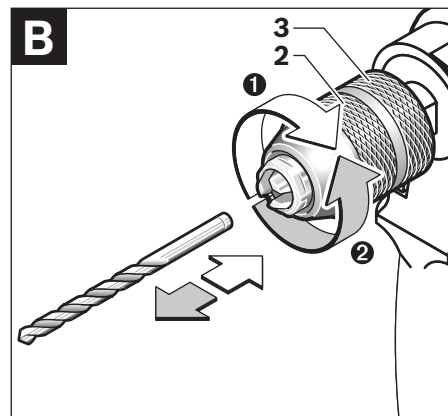
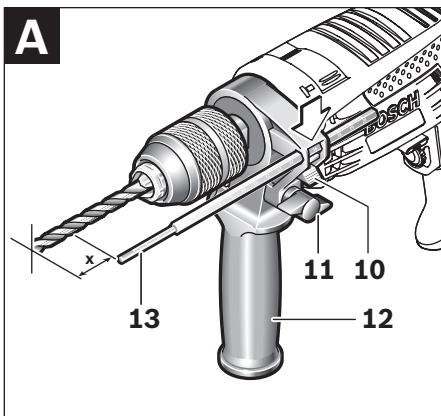
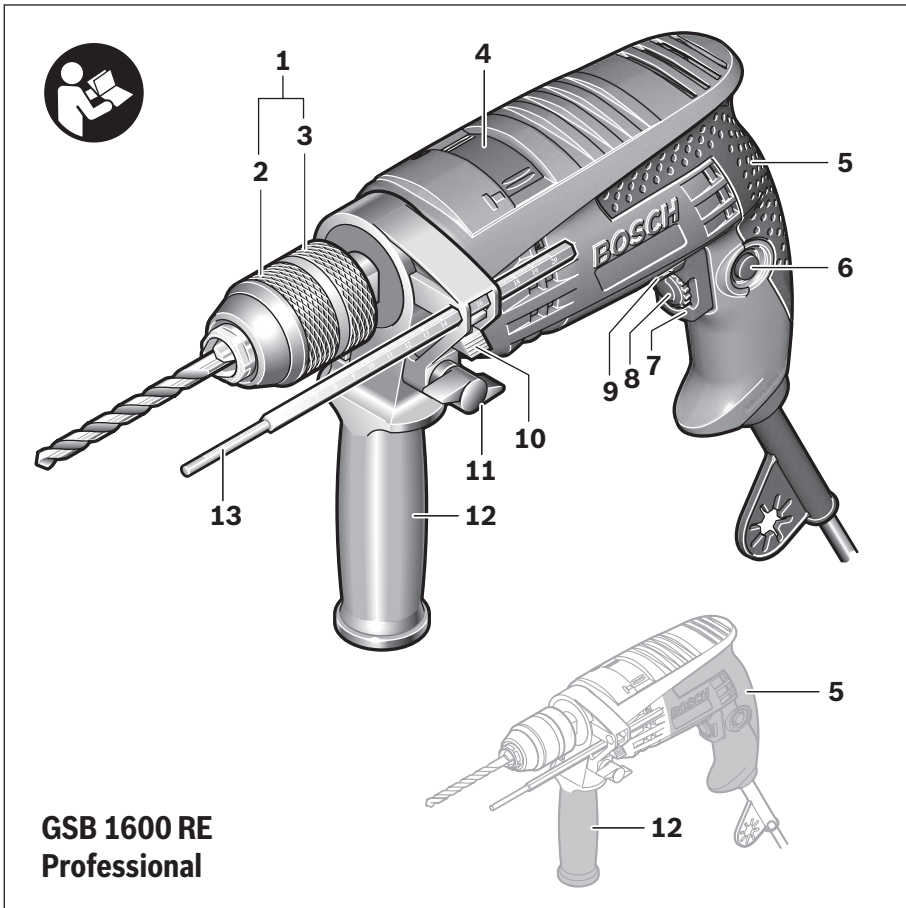
**de** Originalbetriebsanleitung  
**en** Original instructions  
**fr** Notice originale  
**es** Manual original  
**pt** Manual original  
**it** Istruzioni originali  
**nl** Oorspronkelijke  
gebruiksaanwijzing

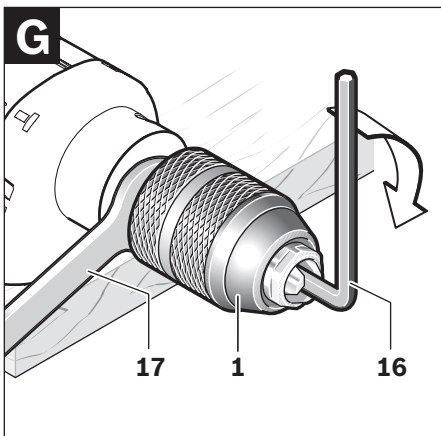
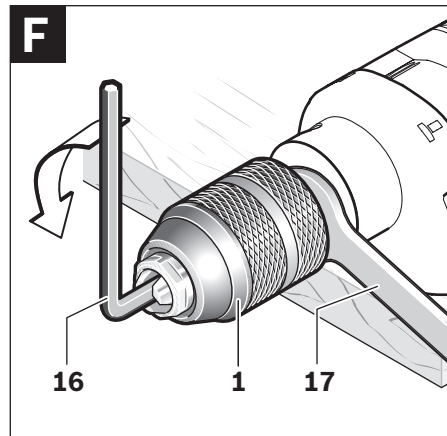
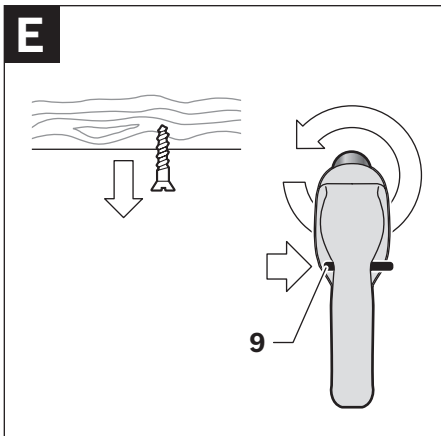
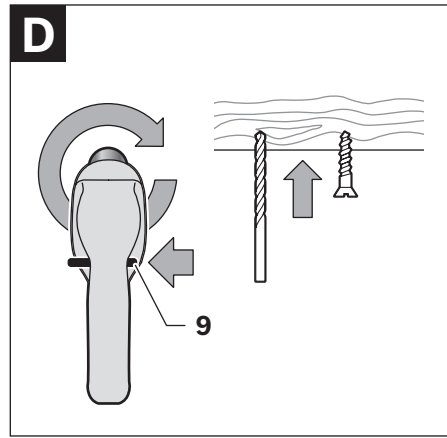
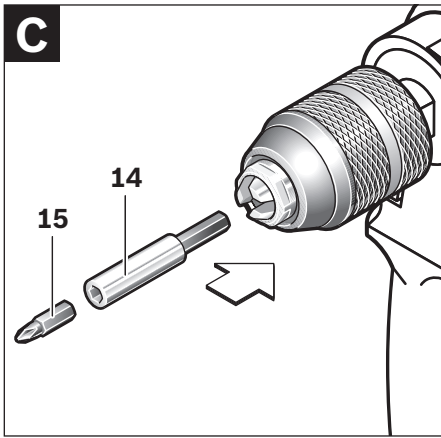
**da** Original brugsanvisning  
**sv** Bruksanvisning i original  
**no** Original driftsinstruks  
**fi** Alkuperäiset ohjeet  
**el** Πρωτότυπο οδηγιών χρήσης  
**tr** Orijinal işletme talimatı





4 |





**10 | English**

Verwenden Sie beim Bohren in Metall nur einwandfreie, geschärfte HSS-Bohrer (HSS = Hochleistungs-Schnellschnittstahl). Entsprechende Qualität garantiert das Bosch-Zubehör-Programm.

Mit dem Bohrschärfergerät (Zubehör) können Sie Spiralbohrer mit einem Durchmesser von 2,5 – 10 mm mühelos schärfen.

**Wartung und Service****Wartung und Reinigung**

- ▶ **Ziehen Sie vor allen Arbeiten am Elektrowerkzeug den Netzstecker aus der Steckdose.**
- ▶ **Halten Sie das Elektrowerkzeug und die Lüftungsschlitze sauber, um gut und sicher zu arbeiten.**

Sollte das Elektrowerkzeug trotz sorgfältiger Herstellungs- und Prüfverfahren einmal ausfallen, ist die Reparatur von einer autorisierten Kundendienststelle für Bosch-Elektrowerkzeuge ausführen zu lassen.

Geben Sie bei allen Rückfragen und Ersatzteilbestellungen bitte unbedingt die 10-stellige Sachnummer laut Typenschild des Elektrowerkzeuges an.

**Kundendienst und Kundenberatung**

Der Kundendienst beantwortet Ihre Fragen zu Reparatur und Wartung Ihres Produkts sowie zu Ersatzteilen. Explosionszeichnungen und Informationen zu Ersatzteilen finden Sie auch unter:

**www.bosch-pt.com**

Das Bosch-Kundenberater-Team hilft Ihnen gerne bei Fragen zu Kauf, Anwendung und Einstellung von Produkten und Zubehör.

**www.powertool-portal.de**, das Internetportal für Handwerker und Heimwerker.

**www.ewbc.de**, der Informations-Pool für Handwerk und Ausbildung.

**Deutschland**

Robert Bosch GmbH

Servicezentrum Elektrowerkzeuge

Zur Luhne 2

37589 Kalefeld – Willershausen

Tel. Kundendienst: +49 (1805) 70 74 10\*

Fax: +49 (1805) 70 74 11\*

(\*Festnetzpreis 14 ct/min, höchstens 42 ct/min aus Mobilfunknetzen)

E-Mail: Servicezentrum.Elektrowerkzeuge@de.bosch.com

Tel. Kundenberatung: +49 (1803) 33 57 99

(Festnetzpreis 9 ct/min, höchstens 42 ct/min aus Mobilfunknetzen)

Fax: +49 (711) 7 58 19 30

E-Mail: kundenberatung.ew@de.bosch.com

**Österreich**

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Fax: +43 (01) 7 97 22 20 11

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**Schweiz**

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Fax: +41 (044) 8 47 15 51

**Luxemburg**

Tel.: +32 (070) 22 55 65

Fax: +32 (070) 22 55 75

E-Mail: outillage.gereedschap@be.bosch.com

**Entsorgung**

Elektrowerkzeuge, Zubehör und Verpackungen sollen einer umweltgerechten Wiederverwertung zugeführt werden.

Werfen Sie Elektrowerkzeuge nicht in den Hausmüll!

**Nur für EU-Länder:**

Gemäß der Europäischen Richtlinie 2002/96/EG über Elektro- und Elektronik-Altgeräte und ihrer Umsetzung in nationales Recht müssen nicht mehr gebrauchsfähige Elektrowerkzeuge getrennt gesammelt und einer umweltgerechten Wiederverwertung zugeführt werden.

**Änderungen vorbehalten.**

**English****Safety Notes****General Power Tool Safety Warnings**

**⚠ WARNING** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

**Save all warnings and instructions for future reference.**

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

**Work area safety**

- ▶ **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- ▶ **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- ▶ **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

**Electrical safety**

- ▶ **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- ▶ **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.**

There is an increased risk of electric shock if your body is earthed or grounded.

- ▶ **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- ▶ **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges and moving parts.** Damaged or entangled cords increase the risk of electric shock.
- ▶ **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- ▶ **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

#### Personal safety

- ▶ **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- ▶ **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- ▶ **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- ▶ **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- ▶ **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- ▶ **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- ▶ **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

#### Power tool use and care

- ▶ **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- ▶ **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- ▶ **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power**

**tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.

- ▶ **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- ▶ **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- ▶ **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- ▶ **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

#### Service

- ▶ **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

#### Safety Warnings for Drills

- ▶ **Wear ear protectors when impact drilling.** Exposure to noise can cause hearing loss.
- ▶ **Use auxiliary handle(s), if supplied with the tool.** Loss of control can cause personal injury.
- ▶ **Hold the tool by the insulated gripping surfaces when performing operations where the application tool or the screw could contact hidden wiring or its own power cord.** Contact with a "live" wire will also make exposed metal parts of the power tool "live" and shock the operator.
- ▶ **Use appropriate detectors to determine if utility lines are hidden in the work area or call the local utility company for assistance.** Contact with electric lines can lead to fire and electric shock. Damaging a gas line can lead to explosion. Penetrating a water line causes property damage.
- ▶ **Switch off the power tool immediately when the tool insert jams. Be prepared for high reaction torque that can cause kickback.** The tool insert jams when:
  - the power tool is subject to overload or
  - it becomes wedged in the workpiece.
- ▶ **When working with the machine, always hold it firmly with both hands and provide for a secure stance.** The power tool is guided more secure with both hands.
- ▶ **Secure the workpiece.** A workpiece clamped with clamping devices or in a vice is held more secure than by hand.
- ▶ **Always wait until the machine has come to a complete stop before placing it down.** The tool insert can jam and lead to loss of control over the power tool.

## 12 | English

**Products sold in GB only:** Your product is fitted with a BS 1363/A approved electric plug with internal fuse (ASTA approved to BS 1362).

If the plug is not suitable for your socket outlets, it should be cut off and an appropriate plug fitted in its place by an authorised customer service agent. The replacement plug should have the same fuse rating as the original plug.

The severed plug must be disposed of to avoid a possible shock hazard and should never be inserted into a mains socket elsewhere.

**Products sold in AUS and NZ only:** Use a residual current device (RCD) with a rated residual current of 30 mA or less.

## Product Description and Specifications



**Read all safety warnings and all instructions.** Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

While reading the operating instructions, unfold the graphics page for the machine and leave it open.

### Intended Use

The machine is intended for impact drilling in brick, concrete and stone as well as for drilling in wood, metal and plastic. Machines with electronic control and right/left rotation are also suitable for screwdriving and thread-cutting.

### Product Features

The numbering of the product features refers to the illustration of the machine on the graphics page.

- 1 Keyless chuck
- 2 Front sleeve
- 3 Rear sleeve
- 4 "Drilling/Impact Drilling" selector switch
- 5 Handle (insulated gripping surface)
- 6 Lock-on button for On/Off switch
- 7 On/Off switch
- 8 Thumbwheel for speed preselection
- 9 Rotational direction switch
- 10 Button for depth stop adjustment
- 11 Wing bolt for adjustment of auxiliary handle
- 12 Auxiliary handle (insulated gripping surface)\*
- 13 Depth stop\*
- 14 Universal bit holder\*
- 15 Screwdriver bit\*
- 16 Allen Key\*\*
- 17 Open-end spanner\*\*

\*Accessories shown or described are not part of the standard delivery scope of the product. A complete overview of accessories can be found in our accessories program.

\*\*Commercially available (not included in the delivery scope)

## Technical Data

Impact Drill	GSB 1600 RE Professional	
Article number	3 601 B18 1..	
Rated power input	W	701
Output power	W	351
No-load speed	min <sup>-1</sup>	0 – 3000
Rated speed	min <sup>-1</sup>	1640
Impact rate	min <sup>-1</sup>	26270
Rated torque	Nm	2.0
Speed preselection		●
Right/left rotation		●
Spindle collar dia.	mm	43
Max. drilling dia.		
– Brickwork	mm	18
– Concrete	mm	16
– Steel	mm	12
– Wood	mm	30
Chuck clamping range	mm	1.5 – 13
Weight according to EPTA-Procedure 01/2003	kg	1.9
Protection class		□/II

## Noise/Vibration Information

Measured sound values determined according to EN 60745.

Typically the A-weighted noise levels of the product are:  
Sound pressure level 98 dB(A); Sound power level 109 dB(A). Uncertainty K = 3 dB.

### Wear hearing protection!

Vibration total values  $a_h$  (triax vector sum) and uncertainty K determined according to EN 60745:

Drilling into metal:  $a_h = 2.7 \text{ m/s}^2$ ,  $K = 1.5 \text{ m/s}^2$ ,

Impact drilling into concrete:  $a_h = 23 \text{ m/s}^2$ ,  $K = 3.5 \text{ m/s}^2$ ,

Screwdriving without impact:  $a_h < 2.5 \text{ m/s}^2$ ,  $K = 1.5 \text{ m/s}^2$ ,

Tapping:  $a_h < 2.5 \text{ m/s}^2$ ,  $K = 1.5 \text{ m/s}^2$ .

The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period.

An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator

from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

## Declaration of Conformity

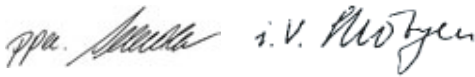
We declare under our sole responsibility that the product described under "Technical Data" is in conformity with the following standards or standardization documents: EN 60745 according to the provisions of the directives 2004/108/EC, 2006/42/EC.

Technical file at:

Robert Bosch GmbH, PT/ESC,  
D-70745 Leinfelden-Echterdingen

Dr. Egbert Schneider  
Senior Vice President  
Engineering

Dr. Eckerhard Strötgen  
Head of Product  
Certification



Robert Bosch GmbH, Power Tools Division  
D-70745 Leinfelden-Echterdingen  
Leinfelden, 09.06.2011

## Assembly

### Auxiliary Handle (see figure A)

- ▶ **Operate your machine only with the auxiliary handle 12.**

The auxiliary handle **12** can be set to any position for a secure and low-fatigue working posture.

Turn the wing bolt for adjustment of the auxiliary handle **11** in anticlockwise direction and set the auxiliary handle **12** to the required position. Then tighten the wing bolt **11** again in clockwise direction.

### Adjusting the Drilling Depth (see figure A)

The required drilling depth **X** can be set with the depth stop **13**.


Press the button for the depth stop adjustment **10** and insert the depth stop into the auxiliary handle **12**.


Pull out the depth stop until the distance between the tip of the drill bit and the tip of the depth stop correspond with the desired drilling depth **X**.

### Changing the Tool

- ▶ **Before any work on the machine itself, pull the mains plug.**

#### Keyless Chuck (see figure B)

Hold the rear sleeve **3** of the keyless chuck **1** tight and turn the front sleeve **2** in rotation direction , until the tool can be inserted. Insert the tool.

Hold the rear sleeve **3** of the keyless chuck **1** tight and firmly turn the front sleeve **2** in rotation direction  by hand until the locking action is no longer heard. This automatically locks the drill chuck.

The locking is released again to remove the tool when the front sleeve **2** is turned in the opposite direction.

#### Screwdriver Tools (see figure C)

When working with screwdriver bits **15**, a universal bit holder **14** should always be used. Use only screwdriver bits that fit the screw head.

For driving screws, always position the "Drilling/Impact Drilling" selector switch **4** to the "Drilling" symbol.

#### Replacing the Drill Chuck

- ▶ **Before any work on the machine itself, pull the mains plug.**

#### Removing the Drill Chuck (see figure F)

To remove the keyless chuck **1**, clamp an Allen key **16** into the keyless chuck **1** and position the open-end wrench **17** (size 12) against the spanner flats of the drive spindle. Place the machine on a firm surface, e.g. a workbench. Hold the open-end wrench **17** firmly and loosen the keyless chuck **1** by turning the Allen key **16** in anticlockwise direction. A tightly sitting keyless chuck is loosened with a light blow onto the long end of the Allen key **16**. Remove the Allen key from the keyless chuck and completely unscrew it from the machine.

#### Mounting the Drill Chuck (see figure G)

The keyless chuck is mounted in reverse order.



**The drill chuck must be tightened with a tightening torque of approx. 30 – 35 Nm.**

## Operation

### Starting Operation

- ▶ **Observe correct mains voltage! The voltage of the power source must agree with the voltage specified on the nameplate of the machine. Power tools marked with 230 V can also be operated with 220 V.**

### Reversing the Rotational Direction (see figures D – E)

The rotational direction switch **9** is used to reverse the rotational direction of the machine. However, this is not possible with the On/Off switch **7** actuated.

**Right Rotation:** For drilling and driving in screws, push the rotational direction switch **9** left to the stop.

**Left Rotation:** For loosening and unscrewing screws and nuts, press the rotational direction switch **9** through to the right stop.

### Setting the Operating Mode



#### Drilling and Screwdriving

Set the selector switch **4** to the "Drilling" symbol.



#### Impact Drilling

Set the selector switch **4** to the "Impact drilling" symbol.

The selector switch **4** engages noticeably and can also be actuated with the machine running.



**14 | English****Switching On and Off**

To **start** the machine, press the On/Off switch **7** and keep it pressed.

To lock the **pressed** On/Off switch **7**, press the lock-on button **6**.

To **switch off** the machine, release the On/Off switch **7** or when it is locked with the lock-on button **6**, briefly press the On/Off switch **7** and then release it.

**Adjusting the Speed/Impact Frequency**

The speed/impact rate of the switched on power tool can be variably adjusted, depending on how far the On/Off switch **7** is pressed.

Light pressure on the On/Off switch **7** results in low speed/impact rate. Further pressure on the switch increases the speed/impact rate.

**Preselecting the Speed/Impact Frequency**

With the thumbwheel for speed preselection **8**, the required speed/impact frequency can be preselected even during operation.

The required speed/impact frequency depends on the material and the working conditions, and can be determined through practical testing.

**Working Advice**

- ▶ **Before any work on the machine itself, pull the mains plug.**
- ▶ **Apply the power tool to the screw/nut only when it is switched off.** Rotating tool inserts can slip off.

**Tips**

After longer periods of working at low speed, allow the machine to cool down by running it for approx. 3 minutes at maximum speed with no load.

For drilling in tiles, set the selector switch **4** to the "Drilling" symbol. Do not switch over to the symbol "Impact Drilling" or work with impact until after drilling through the tile.

Use carbide tipped drill bits when working in concrete, masonry and brick wall.

For drilling in metal, use only perfectly sharpened HSS drill bits (HSS = high-speed steel). The appropriate quality is guaranteed by the Bosch accessories program.

Twist drills from 2.5 – 10 mm can easily be sharpened with the drill bit sharpener (see accessories).

**Maintenance and Service****Maintenance and Cleaning**

- ▶ **Before any work on the machine itself, pull the mains plug.**
- ▶ **For safe and proper working, always keep the machine and ventilation slots clean.**

If the machine should fail despite the care taken in manufacturing and testing procedures, repair should be carried out by an after-sales service centre for Bosch power tools.

In all correspondence and spare parts order, please always include the 10-digit article number given on the type plate of the machine.

**After-sales Service and Customer Assistance**

Our after-sales service responds to your questions concerning maintenance and repair of your product as well as spare parts. Exploded views and information on spare parts can also be found under:

**www.bosch-pt.com**

Our customer service representatives can answer your questions concerning possible applications and adjustment of products and accessories.

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