



## SAFETY DATA SHEET EVO-STIK TX 528 ADHESIVE

### SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

Product name EVO-STIK TX 528 ADHESIVE  
Product No. 657502, 657700

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Adhesive.

#### 1.3. Details of the supplier of the safety data sheet

Supplier BOSTIK LIMITED  
COMMON ROAD  
STAFFORD  
STAFFORDSHIRE  
ST16 3EH  
+44 1785 272625  
sds.uk@bostik.com

#### 1.4. Emergency telephone number

+44 1785 272650 (24 Hours)

### SECTION 2: HAZARDS IDENTIFICATION

#### 2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical and Chemical Hazards	Flam. Liq. 2 - H225
Human health	EUH066; STOT SE 3 - H336
Environment	Aquatic Chronic 2 - H411

Classification (1999/45/EEC) F;R11. N;R51/53. R66, R67.

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

#### 2.2. Label elements

Label In Accordance With (EC) No. 1272/2008



Signal Word Danger

Hazard Statements

H225	Highly flammable liquid and vapour.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

Precautionary Statements

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P501	Dispose of contents/container in accordance with local regulations.

**EVO-STIK TX 528 ADHESIVE**

## Supplementary Precautionary Statements

P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing vapour/spray.
P370+378	In case of fire: Use foam, carbon dioxide, dry powder or water fog for extinction.
P303+361+353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P391	Collect spillage.
P403+233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

## Supplemental label information

EUH066	Repeated exposure may cause skin dryness or cracking.
EUH208	Contains ROSIN. May produce an allergic reaction.

**2.3. Other hazards****SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS****3.2. Mixtures**

BUTANONE		5-10%
CAS-No.: 78-93-3	EC No.: 201-159-0	Registration Number: 01-2119457290-43
Classification (EC 1272/2008) Flam. Liq. 2 - H225 EUH066 Eye Irrit. 2 - H319 STOT SE 3 - H336	Classification (67/548/EEC) F;R11 Xi;R36 R66 R67	
CYCLOHEXANE		< 1%
CAS-No.: 110-82-7	EC No.: 203-806-2	
Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410	Classification (67/548/EEC) F;R11 Xn;R65 Xi;R38 R67 N;R50/53	
ETHYL ACETATE		1-5%
CAS-No.: 141-78-6	EC No.: 205-500-4	Registration Number: 01-2119475103-46
Classification (EC 1272/2008) Flam. Liq. 2 - H225 EUH066 Eye Irrit. 2 - H319 STOT SE 3 - H336	Classification (67/548/EEC) F;R11 Xi;R36 R66 R67	

## EVO-STIK TX 528 ADHESIVE

HYDROCARBONS C6-C7 ISOALKANES, CYCLICS <5% N-HEXANE		10-30%
CAS-No.:	EC No.: 926-605-8	Registration Number: 01-2119486291-36
Classification (EC 1272/2008) Flam. Liq. 2 - H225 EUH066 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411	Classification (67/548/EEC) Xn;R65. F;R11. N;R51/53. R66,R67.	
NAPHTHA (PETROLEUM), HYDRODESULFURIZED LIGHT, DEAROMATIZED; <0.1% BENZENE		10-30%
CAS-No.: 92045-53-9	EC No.: 295-434-2	
Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411	Classification (67/548/EEC) Xn;R65. Xi;R38. F;R11. N;R51/53. R67.	
NAPHTHA (PETROLEUM), HYDROTREATED LIGHT, <0.1% BENZENE,		5-10%
CAS-No.: 64742-49-0	EC No.:	
Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411	Classification (67/548/EEC) Xn;R65. Xi;R38. F;R11. N;R51/53. R67.	
N-HEXANE		< 1%
CAS-No.: 110-54-3	EC No.: 203-777-6	
Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 Repr. 2 - H361f STOT SE 3 - H336 STOT RE 2 - H373 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411	Classification (67/548/EEC) F;R11 Repr. Cat. 3;R62 Xn;R65,R48/20 Xi;R38 R67 N;R51/53	
PROPAN-2-OL		< 1%
CAS-No.: 67-63-0	EC No.: 200-661-7	Registration Number: 01-2119457558-25
Classification (EC 1272/2008) Flam. Liq. 2 - H225 Eye Irrit. 2 - H319 STOT SE 3 - H336	Classification (67/548/EEC) F;R11 Xi;R36 R67	

# EVO-STIK TX 528 ADHESIVE

ROSIN	< 1%
CAS-No.: 8050-09-7	EC No.: 232-475-7
Classification (EC 1272/2008) Skin Sens. 1 - H317	Classification (67/548/EEC) R43

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

Inhalation

Move the exposed person to fresh air at once. Get medical attention if any discomfort continues.

Ingestion

DO NOT induce vomiting. Get medical attention immediately.

Skin contact

Remove affected person from source of contamination. Promptly wash contaminated skin with soap or mild detergent and water. Promptly remove clothing if soaked through and wash as above.

Eye contact

Rinse the eye with water immediately. Continue to rinse for at least 15 minutes and get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

### 4.3. Indication of any immediate medical attention and special treatment needed

## SECTION 5: FIREFIGHTING MEASURES

### 5.1. Extinguishing media

Extinguishing media

Water spray, fog or mist. Foam. Carbon dioxide (CO<sub>2</sub>). Dry chemicals, sand, dolomite etc.

### 5.2. Special hazards arising from the substance or mixture

Unusual Fire & Explosion Hazards

Vapours are heavier than air and may spread near ground to sources of ignition.

### 5.3. Advice for firefighters

Special Fire Fighting Procedures

Keep run-off water out of sewers and water sources. Dike for water control. Cool containers exposed to flames with water until well after the fire is out. Move container from fire area if it can be done without risk. Use water spray to reduce vapours. If risk of water pollution occurs, notify appropriate authorities.

Protective equipment for fire-fighters

Wear self contained breathing apparatus

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Wear protective clothing as described in Section 8 of this safety data sheet.

### 6.2. Environmental precautions

### 6.3. Methods and material for containment and cleaning up

Wear necessary protective equipment. Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Ventilate. Runoff or release to sewer, waterway or ground is forbidden. Absorb in vermiculite, dry sand or earth and place into containers. Flush area with plenty of water. Do not let washing down water contaminate ponds or waterways.

### 6.4. Reference to other sections

Wear protective clothing as described in Section 8 of this safety data sheet.

## EVO-STIK TX 528 ADHESIVE

### SECTION 7: HANDLING AND STORAGE

#### 7.1. Precautions for safe handling

Keep away from heat, sparks and open flame. Provide good ventilation. Avoid spilling, skin and eye contact. Avoid acids, moisture, and combustible materials.

#### 7.2. Conditions for safe storage, including any incompatibilities

Flammable/combustible - Keep away from oxidisers, heat and flames. Isolate from other materials. Store in tightly closed original container in a dry, cool and well-ventilated place. Ground container and transfer equipment to eliminate static electric sparks.

Storage Class

Flammable liquid storage.

#### 7.3. Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

#### 8.1. Control parameters

Name	STD	TWA - 8 Hrs		STEL - 15 Min		Notes
BUTANONE	WEL	200 ppm(Sk)	600 mg/m3(Sk)	300 ppm(Sk)	899 mg/m3(Sk)	
CYCLOHEXANE	WEL	100 ppm	350 mg/m3	300 ppm	1050 mg/m3	
ETHYL ACETATE	WEL	200 ppm		400 ppm		
N-HEXANE	WEL	20 ppm	72 mg/m3			
PROPAN-2-OL	WEL	400 ppm	999 mg/m3	500 ppm	1250 mg/m3	

WEL = Workplace Exposure Limit.

Ingredient Comments

WEL = Workplace Exposure Limits

#### 8.2. Exposure controls

Protective equipment



Engineering measures

Provide adequate ventilation.

Respiratory equipment

If ventilation is insufficient, suitable respiratory protection must be provided.

Hand protection

Protective gloves should be used if there is a risk of direct contact or splash. Use protective gloves made of: Nitrile.

Eye protection

Use approved safety goggles or face shield.

Other Protection

Provide eyewash station.

Hygiene measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap & water if skin becomes contaminated. When using do not eat, drink or smoke.

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

#### 9.1. Information on basic physical and chemical properties

# EVO-STIK TX 528 ADHESIVE

Appearance	Liquid
Colour	Light (or pale). Brown.
Odour	Characteristic.
Flash point (°C)	-15

## 9.2. Other information

### SECTION 10: STABILITY AND REACTIVITY

#### 10.1. Reactivity

#### 10.2. Chemical stability

Stable under normal temperature conditions.

#### 10.3. Possibility of hazardous reactions

#### 10.4. Conditions to avoid

Avoid heat, flames and other sources of ignition. Avoid contact with strong oxidisers.

#### 10.5. Incompatible materials

#### 10.6. Hazardous decomposition products

### SECTION 11: TOXICOLOGICAL INFORMATION

#### 11.1. Information on toxicological effects

##### Ingestion

May cause discomfort if swallowed. Pneumonia may be the result if vomited material containing solvents reaches the lungs.

##### Skin contact

Prolonged contact may cause dryness of the skin.

##### Eye contact

Irritating to eyes.

### SECTION 12: ECOLOGICAL INFORMATION

##### Ecotoxicity

Dangerous for the environment: May cause long-term adverse effects in the aquatic environment.

#### 12.1. Toxicity

#### 12.2. Persistence and degradability

##### Degradability

No data available.

#### 12.3. Bioaccumulative potential

##### Bioaccumulative potential

No data available on bioaccumulation.

#### 12.4. Mobility in soil

##### Mobility:

Semi-mobile.

#### 12.5. Results of PBT and vPvB assessment

No data available

#### 12.6. Other adverse effects

Not available.

# EVO-STIK TX 528 ADHESIVE

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements.

## SECTION 14: TRANSPORT INFORMATION

### 14.1. UN number

UN No. (ADR/RID/ADN)	1133
UN No. (IMDG)	1133
UN No. (ICAO)	1133

### 14.2. UN proper shipping name

Proper Shipping Name	ADHESIVES (CYCLOHEXANE)
----------------------	-------------------------

### 14.3. Transport hazard class(es)

ADR/RID/ADN Class	3
ADR/RID/ADN Class	Class 3: Flammable liquids.
ADR Label No.	3
IMDG Class	3
ICAO Class/Division	3
Transport Labels	



### 14.4. Packing group

ADR/RID/ADN Packing group	III
IMDG Packing group	III
ICAO Packing group	III

### 14.5. Environmental hazards

Environmentally Hazardous Substance/Marine Pollutant



### 14.6. Special precautions for user

EMS	F-E, S-D
Emergency Action Code	•3YE
Hazard No. (ADR)	33
Tunnel Restriction Code	(D/E)

### 14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

# EVO-STIK TX 528 ADHESIVE

## SECTION 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Statutory Instruments

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716). Control of Substances Hazardous to Health.

#### Approved Code Of Practice

Classification and Labelling of Substances and Preparations Dangerous for Supply. Safety Data Sheets for Substances and Preparations. Guidance Notes

Workplace Exposure Limits EH40. CHIP for everyone HSG(108).

#### EU Legislation

Dangerous Substance Directive 67/548/EEC. Dangerous Preparations Directive 1999/45/EC. Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments.

### 15.2. Chemical Safety Assessment

## SECTION 16: OTHER INFORMATION

#### General information

This product should be used as directed by Bostik Ltd. For further information consult the product data sheet or contact Technical Services.

#### Information Sources

This safety data sheet was compiled using current safety information supplied by distributor of raw materials.

#### Revision Comments

NOTE: Lines within the margin indicate significant changes from the previous revision. This safety data sheet supersedes all previous issues and users are cautioned to ensure that it is current. Destroy all previous data sheets and if in doubt contact Bostik Limited.

Issued By	Approved LJ
Revision Date	November 2013
Revision	9
Date	January 2006

#### Risk Phrases In Full

R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation.
R65	Harmful: may cause lung damage if swallowed.
R11	Highly flammable
R36	Irritating to eyes.
R38	Irritating to skin.
R43	May cause sensitisation by skin contact.
R62	Possible risk of impaired fertility.
R66	Repeated exposure may cause skin dryness or cracking.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R67	Vapours may cause drowsiness and dizziness.
R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

#### Hazard Statements In Full

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H317	May cause an allergic skin reaction.
H373	May cause damage to organs <<Organs>> through prolonged or repeated exposure.
H336	May cause drowsiness or dizziness.
EUH066	Repeated exposure may cause skin dryness or cracking.
H361f	Suspected of damaging fertility.
H411	Toxic to aquatic life with long lasting effects.
H410	Very toxic to aquatic life with long lasting effects.
H400	Very toxic to aquatic life.



# EVO-STIK TX 528 ADHESIVE