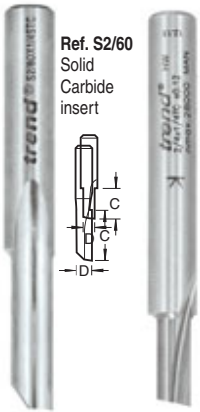
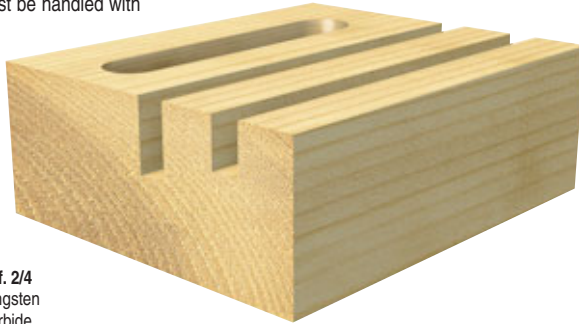


SINGLE FLUTE

- Eccentric single flute cutters.
- Cutters are chosen for fast free cutting, when cutting speed takes preference over finish.
- Cutters with prefix S are Solid Carbide.
- ▲ Cutters of 2.0mm diameter and below should have a maximum of 1.0mm depth of cut per pass.
- ▲ Small diameter tools must be handled with care to avoid breakage.
- ▲ Single flute cutters should not be used in eccentric chucks.
- ★ These cutters have Solid Carbide inserts rather than brazed tips.



Ref. 2/4
Tungsten
Carbide
Tipped

| D inch | D mm | C mm | Product Ref. | TC Shank Diameter | |
|-----------|---------|---------|-----------------|-------------------|------------|
| | | | | 1/4" | 1/2" |
| - | 1.0 | 3.0 | 2/0 | ★ £20.90 | - |
| - | 1.5 | 6.0 | 2/01 | ★ £24.34 | - |
| 1/16 | 1.6 | 5.0 | 2/1 | ★ £29.90 | - |
| 5/64 | 2.0 | 5.0 | 2/10 | ★ £25.79 | - |
| 7/64 | 2.7 | 8.0 | 2/12 | ★ £27.79 | - |
| - | 3.0 | 11.0 | 2/15 | ★ £29.24 | - |
| 3/16 | 4.8 | 11.0 | 2/4 | ★ £22.20 + | - |
| 3/16 | 4.8 | 19.0 | 2/40 | - | ★ £33.51 + |
| - | 5.0 | 19.0 | 2/45 | £35.46 | - |
| 1/4 | 6.3 | 10.0 | S2/6 | £36.14 | - |
| 1/4 | 6.3 | 12.7 | 2/06 | £21.58 + | - |
| 1/4 | 6.3 | 19.0 | S2/60 | £37.57 | - |
| 1/4 | 6.3 | 19.0 | 2/6 | £23.69 | - |
| 1/4 | 6.3 | 25.0 | 2/61 | £32.03 | - |
| 5/16 | 7.9 | 25.0 | 2/63 | - | £24.36 + |
| 3/8 | 9.5 | 25.0 | 2/7 | - | £30.56 |

STC SOLID TUNGSTEN CARBIDE

- These cutters are turned, milled and ground from a solid piece of Tungsten Carbide and provide the greatest durability when used under stress load conditions.
- They offer better plunge cutting characteristics than TCT.
- Many more re-sharpenings can be obtained from STC tools.
- A harder grade of carbide is used as the tool is not brazed.
- Two flute - finer finish.
- Single flute - fast feed rate.
- ▲ Single flute cutters should not be used in eccentric chucks.



Ref.
S2/60

Single flute -
faster feed rate.



SINGLE FLUTE

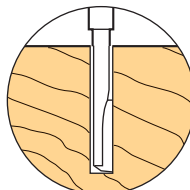
| D inch | D mm | C mm | Product Ref. | STC Shank Diameter | | |
|-----------|---------|---------|-----------------|--------------------|------|------|
| | | | | 1/4" | 3/8" | 1/2" |
| 1/4 | 6.3 | 10.0 | S2/6 | £36.14 | - | - |
| 1/4 | 6.3 | 19.0 | S2/60 | £37.57 | - | - |

TWO FLUTE

| D inch | D mm | C mm | Product Ref. | STC Shank Diameter | | |
|-----------|---------|---------|-----------------|--------------------|----------|--------|
| | | | | 1/4" | 3/8" | 1/2" |
| 1/4 | 6.3 | 11.0 | S3/12 | £32.37 | - | - |
| 1/4 | 6.3 | 25.0 | S3/22 | £32.37 | - | - |
| 1/4 | 6.3 | 28.0 | S3/21 | £39.70 | - | - |
| 3/8 | 9.5 | 25.0 | S3/50 | - | £45.94 + | - |
| 1/2 | 12.7 | 32.0 | S3/81 | - | - | £85.49 |

POCKET CUTTER

- Single and two flute cutters with extra long shanks.
- All the single flute tools and Refs. 3/20L, 3/55L & 3/84L have recessed shanks to allow deeper cutting.
- Deep grooving, rebating and mortising.
- Useful for template work when thickness of template restricts depth.
- Ref. 3/8L is suitable for use with Trend Hinge Jigs & Lock Jigs.
- ▲ Extra care must be taken to avoid breakage. Take more passes than usual, and only cut up to half the diameter of the cutter in one pass. This applies to cutters under 9.5mm diameter.



Tools with recessed shanks,
allow deeper cuts.

Ref. 3/55L

SINGLE FLUTE

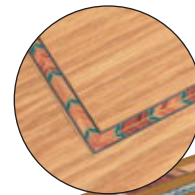
| D inch | D mm | C mm | C2 mm | OL mm | Product Ref. | TC Shank Diameter | | |
|-----------|---------|---------|----------|----------|-----------------|-------------------|------|------|
| | | | | | | 1/4" | 3/8" | 1/2" |
| 1/4 | 6.3 | 19.0 | 19.0 | 70.0 | 2/6L | £26.52 | + - | - - |

TWO FLUTE

| | | | | | | | | |
|-----|------|------|------|------|--------|--------|----------|------------|
| 1/4 | 6.3 | 19.0 | 19.0 | 70.0 | 3/20L | £32.03 | - | - - |
| 3/8 | 9.5 | 32.0 | 19.0 | 79.0 | 3/55L | - | £31.35 + | £27.54 + - |
| - | 12.0 | - | 19.0 | 66.0 | 3/8L H | £30.30 | - | - - |
| 1/2 | 12.7 | 22.0 | 32.0 | 95.0 | 3/84L | - | - | £35.46 |
| 5/8 | 15.9 | - | 32.0 | 95.0 | 4/23L | - | - | £33.03 + |
| 3/4 | 19.1 | - | 32.0 | 92.0 | 4/5L | - | - | £39.98 + |

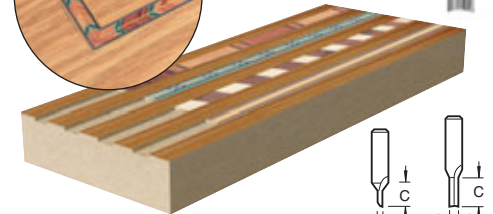
INLAY CUTTER

- Tungsten Carbide Tipped.
- Single and two flute cutters specifically designed for inlaying stringing lines and bands to exact specifications.
- Have Solid Carbide inserts.
- ▲ Very shallow passes must be made to avoid breakage.



Ref. 2/02

Ref. 3/11



SINGLE FLUTE

| D inch | D mm | C mm | Product Ref. | Shank Diameter 1/4" |
|-----------|---------|---------|-----------------|------------------------|
| - | 1.5 | 6.0 | 2/01 | £24.34 |
| - | 1.8 | 6.0 | 2/02 | £26.47 |
| - | 2.0 | 5.0 | 2/10 | £25.79 |
| 7/64 | 2.7 | 8.0 | 2/12 | £27.79 |

TWO FLUTE

| D inch | D mm | C mm | Product Ref. | Shank Diameter 1/4" |
|-----------|---------|---------|-----------------|------------------------|
| 1/8 | 3.2 | 11.0 | 3/10 | £22.23 |
| - | 3.4 | 11.0 | 3/11 | £20.90 |
| - | 4.5 | 11.0 | 3/03 | £23.69 |