

DRILLING WITH PORTABLE & STATIONARY ROUTERS

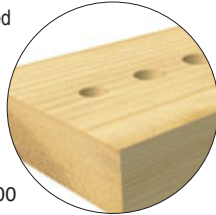
PROFESSIONAL ROUTER CUTTERS



ROUTER DOWEL DRILL

- Two flute lip and spur.
- For drilling blind holes.
- These slow spiral TCT drills can be used in drilling machines or portable routers.
- Refs. 61/01, 61/06 and 61/08 are suitable for use in the DeWalt DE6252 Dovetail Jig.

▲ For drilling operations only.



Ref. 61/01

1,000 - 22,000

D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"
3/16	4.8	27.0	57.0	61/80	£16.75 +
-	5.0	35.0	57.0	61/05	£24.34
-	6.0	35.0	70.0	61/06	£18.90 +
-	8.0	35.0	70.0	61/08	£24.34
-	10.0	35.0	70.0	61/01	£24.34

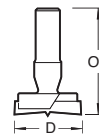
ROUTER HINGE BIT

- These router hinge bits have a specially designed form of scriber to allow use at high speeds.
- For recessing circular hinges.
- For accurate repetitive routing, a template and guide bush fitted to the router base should be used.

▲ For drilling operations only.



1,000 - 20,000



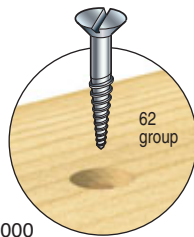
Ref. 105/35

D mm	OL mm	Product Ref.	Shank Diameter 8mm	Shank Diameter 1/2"
35.0	60.0	105/35	£60.48	£65.36
40.0	60.0	105/40	-	£68.82

ROUTER DRILL COUNTERSINK / COUNTERBORE

- For abrasive materials.
- Tools will drill, countersink and finally counterbore a parallel hole.
- Designed to receive plug produced by plug maker Ref. 24 group shown on the right.
- The drill diameter sizes are for a clearance hole only.

▲ For drilling operations only.



8,000 - 20,000

Ref. 62/80

Wood Screw Size	D C/B mm	D2 Drill inch	D2 Drill mm	C mm	Product Ref.	Shank Dia. 1/4"
No.8	9.5	3/16	4.8	20.0	62/80	£58.35
No.10	12.0	7/32	5.5	20.0	62/10	£58.35
No.12	16.0	1/4	6.3	20.0	62/12	£45.32 +

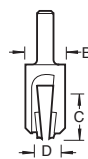
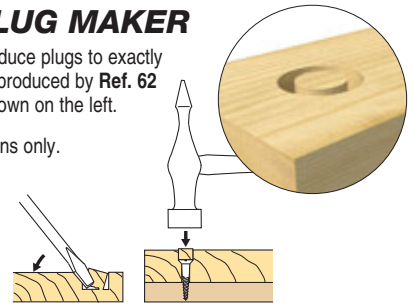
ROUTER PLUG MAKER

These plug cutters produce plugs to exactly fit counterbored holes produced by Ref. 62 and 63 group tools shown on the left.

▲ For drilling operations only.

Ref. 24/80

1,000 - 18,000



Wood Screw Size	B Body mm	D Plug mm	C Plug depth max.	Product Ref.	Shank Dia. 1/4"
No.8	16.0	9.5	16.0	24/80	£52.12
No.10	19.0	12.0	16.0	24/10	£52.12
No.12	22.0	16.0	16.0	24/12	£52.12

ROUTER THROUGH HOLE DRILL

- Two flute spiral 'V' point.
- TCT for abrasive wood based materials.
- Drills allow holes to be drilled right through material.
- Can be used in drilling machines or portable routers.

▲ For drilling operations only.

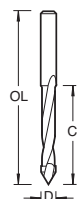
▲ For router drilling a guide bush and template are required.

▲ For use in a professional router with a suitable plunge depth to ensure a safe cutter retraction into base.

D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"
5.0	37.0	69.0	64/05	£23.54
6.0	37.0	69.0	64/06	£23.54 +
8.0	39.0	69.0	64/08	£21.96 +
10.0	39.0	69.0	64/10	£35.40

Ref. 64/06

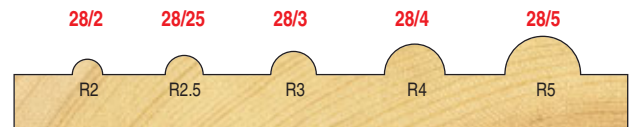
1,000 - 20,000



ROUTER PIP CUTTER

- For decorative use on carvings and ornate work.
- Material around pips can be removed with a straight flute cutter or with a chisel.
- Smaller pip sizes should be used with close grain timber.
- Cutters have small diameters to allow closer pips.

▲ For drilling operations only.



R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
2.0	8.0	9.0	28/2	£25.38 +
2.5	9.0	9.0	28/25	£29.90 +
3.0	10.0	8.5	28/3	£29.18 +
4.0	12.0	9.0	28/4	£31.86 +
5.0	14.0	9.0	28/5	£35.14 +

Ref. 28/3



1,000 - 20,000

▲ Use at recommended speeds as indicated.