

TCT SLOTTING & GROOVING

TCT
TUNGSTEN
CARBIDE
TIPPED

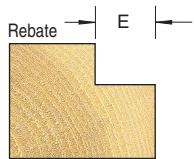
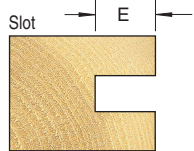
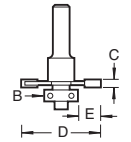
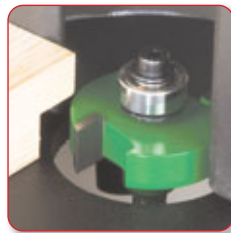


ONE-PIECE SLOTTING CUTTER

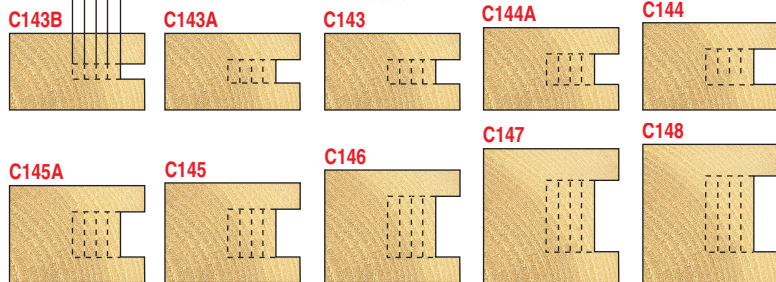
These two wing Tungsten Carbide Tipped slotting cutters are ideal for grooving and rebating operations.

A 12.7mm diameter bearing is supplied with every cutter giving a 9.5mm groove depth. Depth of cut can be changed by purchasing alternative bearing sizes. Easy to set-up and use. Hex key is supplied.

N.B. The grooving section of this tool cannot be detached from the shank.



- E = 9.5mm
- E = 7.9mm
- E = 6.3mm
- E = 4.8mm
- E = 3.2mm

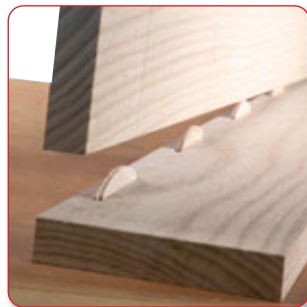


C mm	C inch	D mm	B mm	E mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm
2.0	-	31.8	12.7	9.5	C143B	£22.28	-
3.0	-	31.8	12.7	9.5	C143A	-	£24.34
3.2	1/8	31.8	12.7	9.5	C143	£24.34	-
4.0	-	31.8	12.7	9.5	C144A	-	£24.34
4.7	3/16	31.8	12.7	9.5	C144	£24.34	-
6.0	-	31.8	12.7	9.5	C145A	-	£26.47
6.3	1/4	31.8	12.7	9.5	C145	£26.47	-
8.0	5/16	31.8	12.7	9.5	C146	£26.47	-
9.5	3/8	31.8	12.7	9.5	C147	£27.79	-
10.0	-	31.8	12.7	9.5	C148	£27.79	-
BEARINGS				E mm	Product Ref.	Price	
25.0mmØ				3.2	B25A	£11.92	
22.0mmØ				4.8	B22A	£11.92	
19.0mmØ				6.3	B19A	£8.35	
16.0mmØ				7.9	B16A	£6.62	
SPARE BEARING				E mm	Product Ref.	Price	
12.7mmØ				9.5	B127A	£5.18	

BEARING GUIDED ONE PIECE BISCUIT JOINTER

This two wing self-guiding Tungsten Carbide Tipped slotting cutter is ideal for biscuit jointing. The set is supplied with three ball bearing guides to suit the three sizes of biscuits available.

A slightly longer cut than the length of the biscuit is required for ease of alignment during assembly.



INST Instructions supplied

WOODEN BISCUITS

See page 196 for full details.



Profiles showing cross-section of biscuit joints.

Using B19A (E=9.05mm)

Using bearing B16A (E=10.6mm)

Using bearing B127A (E=12.25mm)

No. 0
47.5mm x 15.5mm x 4mm
Suitable for 8 - 12mm board

No. 10
53mm x 19mm x 4mm
Suitable for 13 - 18mm board

No. 20
60mm x 23mm x 4mm
Suitable for 19mm + board



C mm	D mm	B mm	B2 mm	B3 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm	Shank Diameter 12mm	Shank Diameter 1/2"
4.0	37.2	12.7	16.0	19.0	C152	£41.69	£41.69	£41.69	£41.69
SPARE BEARINGS					Product Ref.	Price			
12.7mmØ					B127A	£5.18			
16.0mmØ					B16A	£6.62			
19.0mmØ					B19A	£8.35			

