## **LOCK JIG**

This jig uses a set of interchangeable templates and a router to cut the mortise and faceplate recess for popular door locks.

- For most common sash mortise and dead locks, with up to 2-3/4" or 70mm deep mortises and a 7/8" or 1" faceplate.
   Deeper mortises can be achieved with a suitable size of auger bit.
- Fast, clean and accurate results on doors 34mm to 58mm thick, even in hardwood.
- · Precision manufactured plates and body.
- The jig requires a plunge router with a 80mm plunge, fitted with a 30mm guide bush and 12mm diameter long reach cutter.

**LOCK/JIG** £112.46





# INCLUDES: 1 x Guide bush collar 12 x Faceplate templates 4 x Mortise templates 1 x Line-up template

#### TEMPLATES INCLUDED:

Faceplate Dimensions:

Metric	Imperial (approx.)	Template
22.2 x 156mm	7/8" x 6-1/8"	1
22.5 x 152.5mm	7/8" x 6"	2
25.4 x 121mm	1" x 4-3/4"	3
25.4 x 127.5mm	1" x 5"	4
25.4 x 133.5mm	1" x 5-1/4"	5
25.4 x 145mm	1" x 5-3/4"	6
25.4 x 153mm	1" x 6"	7
25.4 x 156.5mm	1" x 6-1/8"	8
25.4 x 165.5mm	1" x 6-1/2"	9
25.4 x 177mm	1" x 7"	10
25 x 57.5mm	1" x 2-1/4"	11 UPPER
26 x 56.5mm	1" x 2-1/4"	11 LOWER
25.6 x 162mm	1" x 6-3/8"	12

#### Mortise Lock Dimensions:

Metric	Imperial (approx.)	Template
16 x 72mm*	5/8" x 2-7/8"	Α
16 x 107mm*	5/8" x 4-1/4"	В
19 x 78mm*	3/4" x 3"	С
19 x 109mm*	3/4" x 4-1/4"	D

\* These are maximum mortise lock case (body) lengths, unless radius ends are squared with a chisel. Actual length of mortise is 7mm longer. Smaller mortise locks can be accommodated depending on position of their fixing screws.

SPARE TEMPLATES:	Product Ref.	Price
Size 16mm x 72mm mortise	WP-LOCK/T/A	£7.57
Size 16mm x 107mm mortise	WP-LOCK/T/B	£7.57
Size 19mm x 78mm mortise	WP-LOCK/T/C	£7.57
Size 19mm x 109mm mortise	WP-LOCK/T/D	£7.57
Size 22.2mm x 152.5mm faceplate	WP-LOCK/T/2	£9.39
Size 22.2mm x 156mm faceplate	WP-LOCK/T/1	£7.57
Size 25.4mm x 121mm faceplate	WP-LOCK/T/3	£7.57
Size 25.4mm x 128mm faceplate	WP-LOCK/T/4	£7.57
Size 25.4mm x 133.5mm faceplate	WP-LOCK/T/5	£7.57
Size 25.4mm x 145mm faceplate	WP-LOCK/T/6	£7.57
Size 25.4mm x 153mm faceplate	WP-LOCK/T/7	£7.57
Size 25.4mm x 156mm faceplate	WP-LOCK/T/8	£7.57
Size 25.4mm x 165.5mm faceplate	WP-LOCK/T/9	£9.39
Size 25.4mm x 177mm faceplate	WP-LOCK/T/10	£7.57
Size 26 x 56.5mm & 25 x 57.5mm faceplate	WP-LOCK/T/11	£7.57
Size 26mm x 162mm faceplate	WP-LOCK/T/12	£7.57

ACCESSORY TEMPLATES:	Product Ref.	Price
Size 16mm x 90mm mortise	WP-LOCK/T/E	£8.35
Size 19mm x 25mm template	WP-LOCK/T/152	£15.24
Size 22mm x 95.5mm faceplate	WP-LOCK/T/13	£8.35
Size 22.2mm x 155mm faceplate	WP-LOCK/T/190	£15.24
Size 24mmØ circle template	WP-LOCK/T/200	£15.24
Size 24mmØ x 2 template	WP-LOCK/T/201	£15.24
Size 24x57mm faceplate 19x41mm mortise	WP-LOCK/T/G	£8.35
Size 25mm x 51mm Perko® R2 rectangle	WP-LOCK/T/14	£15.24
Size 25mm x 60mm faceplate	WP-LOCK/T/19	£11.92
Size 25.1mm x 57mm ERA® latch template	WP-LOCK/T/15	£8.35
Size 25.6mm x 60.2mm faceplate	WP-LOCK/T/18	£8.87
Size 25.6mm x 153mm radiused end	WP-LOCK/T/17	£8.35
Size 26mm x 110mm faceplate	WP-LOCK/T/16	£8.35

## LOCK JIG & LARGE LOCK JIG SPARES & OPTIONAL ACCESSORIES: Product Ref.

1. Template set

Pack of 16 as supplied in standard Lock Jig. Comprises: faceplate templates 1-12 & mortise templates A-D.

WP-LOCK/T/SET £89.41

Price

trend-uk.com/video

Line-up template
 Allows jig to be centred more accurately on door.

included with LOCK/JIG.	WP-LUCK/1/	LUP £10.31
3. Guide bushes		
Standard 30mm	GB30	£9.14
Special 16mm	GB160	£11.92

4. Guide bush collar

Fits to GB160 as supplied with the Trend Hinge Jig to give 30mm OD. Secures to bush with integral ring.

	GB/COLL/1630	£7.02
		000 = 1
Universal sub-base	UNIBASE	£20.51

### 6. Recommended 1/2" shank cutters

12mmØ x 115mm overall length. For up to 70mm deep mortise depending on plunge of router & use of Unibase etc.

Professional 3/75X1/2TC £45.25

## Professional 3/75X1/2TC £45.25 CraftPro C172DX1/2TC £29.95

## 7. Recommended 1/4" shank cutters

 $12\text{mm}\ensuremath{\mbox{\varnothing}}\xspace$  x 70mm overall length. Deepening of mortise with auger bit required.

Professional	3/8LX1/4TC	£30.30
CraftPro	C019AX1/4TC	£20.25





Certain makes & models of router will require a Unibase to accept the guide bushes.





