TECHNICAL DATA SHEET NO: 137 PAGE: 1 of 5

VERSION: 1/31/1/03 PRINT DATE: 9/16/2004

EVERBUILD PINK GRIP

DESCRIPTION

PINK GRIP is a revolutionary new direct bond cartridge applied adhesive formulated specifically for the professional user, using polymers at the leading edge of adhesive technology. PINK GRIP bonds to virtually all common building surfaces and is designed for both external and internal use.

BENEFITS

- Enhance slump resistance for quick and simple direct bonding to most substrates without the use of temporary supports in most applications.
- Pink colour gives easy product recognition.
- Excellent early and ultimate adhesive strength on both porous and non-porous substrates.
- Excellent gap filling properties to accommodate uneven surfaces.
- Good "nip off" qualities to prevent messy stringing of the adhesive
- No need for double stick applications or underpinning in many instances (although product may be used via double stick method if required)
- Suitable for both vertical and horizontal use.
- Suitable for use on both non porous and porous surfaces.
- Excellent external weathering properties-Suitable for interior and exterior use

AREAS FOR USE

- Bonding dado rails, architrave's and skirting
- Fixing parquet and cork flooring.
- Fixing wall cladding direct to internal wall surfaces or timber battens.
- Fixing battens directly onto walls without fastenings.
- Bonding carpet gripper systems to most floors without the need for nails or tacks.
- Bonding stair nosing to concrete or wooden stairs.
- Fixing polyester, wood, PVCu or metal thresholds.
- Fixing nameplates, plastic boxes, decorative frames, wall sockets and junction boxes to most surfaces.
- Securing aluminium or other skin panels to the framework or portable industrial buildings and caravans.

TECHNICAL DATA SHEET NO: 137 PAGE: 2 of 5

VERSION: 1/31/1/03 PRINT DATE: 9/16/2004

LIMITATATIONS

- Do not use on damp surfaces: use EVERBUILD GUN A NAIL.
- Do not use as a mirror adhesive: use EVERBUILD POLYMER MS
- Do not use on polystyrene/Styrofoam/expanded polyurethane use EVERBUILD GUN A NAIL.
- Heavy materials (greater than 10kg per sq meter) must be supported for at least 8-24 hours depending on size of item.
- Solvents present may attack sensitive plastics. If in doubt, test a small area first.
- Only suitable for overhead applications when used in conjunction with mechanical fixings.

SURFACE PREPARATION

The surfaces to be glued must be clean, dry and free from dust, grease and other contaminants. New concrete or plaster should be allowed adequate time to dry and mature. If this is not possible, use EVERBUILD GUN A NAIL.

Porous or friable surface should first be primed with dilute contact adhesive and allowed to dry.

APPLICATION

- All surfaces to be sealed must be sound, clean, dry and totally dust free.
- Cut the tip of the cartridge taking care not to damage the thread.
- Apply nozzle and cut cleanly at an angle of 45 degrees. Apply using a standard sealant gun.

DIRECT BOND METHOD

Apply a 6mm bead in a zig zag along the length of the item to be fixed. For panels, centre beads at 350mm max.. Press into place and apply an even pressure onto the entire surface. Leave to cure for 24-48 hours. For extremely heavy items, provide temporary support whilst curing. Where gap filling is necessary, for example battens against an uneven wall, mark the areas where there is a larger gap and apply a thicker bead in these areas.

DOUBLE STICK METHOD

Apply adhesive as above. Immediately press firmly into position to ensure adequate transfer of the adhesive and then pull away to affect the adhesive transfer. Allow adhesive to dry apart for 5 minutes before pressing finally into position. Allow to dry for 24 hours before subjecting to traffic.

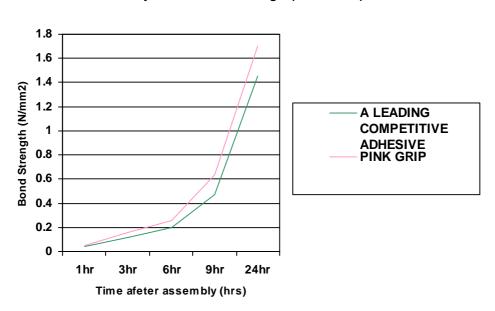
• Tools and excess adhesive can be cleaned using white spirits or turpentine substitute.

TECHNICAL DATA SHEET NO: 137 PAGE: 3 of 5

VERSION: 1/31/1/03 PRINT DATE: 9/16/2004

SPECIFIC DATA

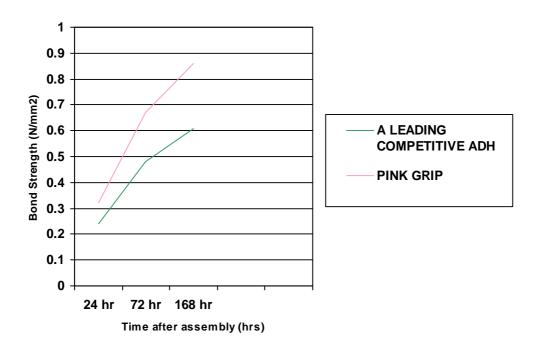
TEST	RESULT
Form	Pink Paste
Viscosity	1600000 mPas
Coverage	Approx 10 linear meters
Solids Content	72 +/- 1%
Ash rate	40+/- 1%
VOC	28 +/- 1 %
S.G	1.18 - 1.22
Flash point;	-9`C
Durability	Up to 15 years minimum when applied as directed
Shelf life	12 months from manufacture in original unopened containers stored between +5 and +25°C
Application temperature	+5 - +40°C
Temperature resistance	-20 - +50`C
Chemical Resistance	Excellent to dilute acids and alkali's, poor to most organic solvents.



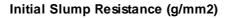
Early Adhesive bond Strength (wood/wood)

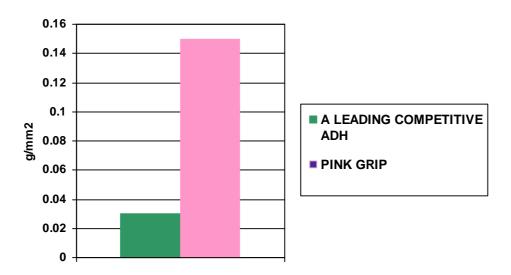
TECHNICAL DATA SHEET NO: 137 PAGE: 4 of 5

VERSION: 1/31/1/03 PRINT DATE: 9/16/2004



Adhesive bond Strength (pvc/pvc)





TECHNICAL DATA SHEET NO: 137 PAGE: 5 of 5

VERSION: 1/31/1/03 PRINT DATE: 9/16/2004

HEALTH AND SAFETY

Highly Flammable Vapours may cause drowsiness and dizziness Keep away from sources of ignition. NO SMOKING Keep out of reach of children Take Precautionary measures against static discharges Keep container tightly closed. Keep away from food, drink and animal feeding stuffs. Do not breathe fumes/vapour If swallowed, seek medical advice immediately and show this container or label.

STORAGE

Store in original unopened containers between 5 and 25°C. Do not store above 30°C. Store as flammable goods.

SHELF LIFE

12 months from date of manufacture in unopened containers.