Monsoon offers the most comprehensive range of premium quality brass peripheral pumps available on the market. Its wide range means that it is capable of boosting water pressure for a host of domestic and light commercial applications from a single tap or shower, to a complete bathroom or the whole property.

Constantly developed and refined over the last 30 years, Monsoon is the benchmark for performance, quality and reliability, and is supported with an industry leading 5 year guarantee\*\* across the range.

# Features and Benefits

monsoon

## Performance

- $\checkmark$  1.5 to 4.5 bar performance options
- ✓ Positive or negative head options
- ✓ Twin or Single
- ✓ Quiet operation\*
- ✓ System friendly peripheral design
- ✓ Fully automatic switching
- Continuously rated

# Quality

- Robust all brass construction
- ✓ Built-in safety low voltage controls ✓ Extended life mechanical seal
- ✓ WRAS approved
- ✓ ISO 9001:2008
- ✓ BS 60335 compliant
- ✓ CE compliant

# Reliability

- ✓ 5 year guarantee\*\*
- ✓ Integral strainer
- ✓ Fully serviceable
- Monsoon pumps are supplied with flexible hoses with integral isolation valves, anti-vibration feet and pre-wired for ease of installation.



Independently tested - 3.0 bar Monsoon Standard Twin rated quieter than competitor's equivalent models. \*\* 3 years as standard, extended to 5 years when you register your pump details online at www.stuart-turner.co.uk

Every component within the Monsoon range has been designed to enhance the high levels of performance, quality and reliability.

Monsoon's brass bodied construction is suitable for a wide range of applications.



Peripheral Design Pressure efficient Compact size System friendly – reduces potential to airlock



**Automatic Flow Switch** Automatically starts the pump when flow exceeds 0.6 litres/min (Standard & Universal)



Automatic Pressure Switch Automatically stops the pump and re-pressurises the system (Universal)

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Safety Extra low voltage (SELV) – 9v for all switching control systems Pre-wired with 1.5 m cable – no need to access terminal box



Mechanical Seal Carbon/Silicon Carbide seal Extended life



Integral Strainer High capacity strainer Prevents debris from entering the pump, for an extended life



Flexible Hoses 300 mm anti-vibration flexible hoses with integral isolating valves G ¼ threaded connections to pump 22 mm push fit to pipe work











### Monsoon Universal Twin

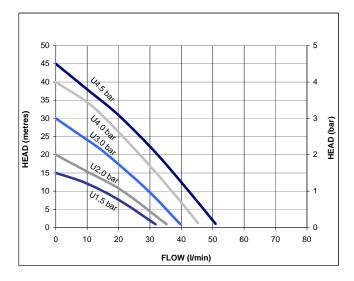
Universal twin pumps are designed for installation into vented systems to pump both the hot and cold water supplies - boosting both equally. Suitable for both positive and negative head applications.







Part No	Model
46505	U1.5 bar Twin
46480	U2.0 bar Twin
46410	U3.0 bar Twin
46411	U4.0 bar Twin
46412	U4.5 bar Twin



## Monsoon Universal Single

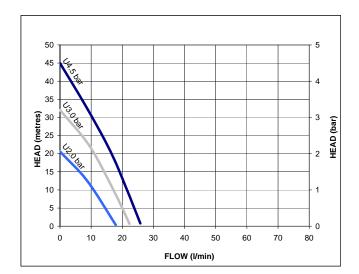
Universal single pumps can be used in pairs to boost vented systems to pump hot and cold water supplies independently, or as a single pump to boost a water supply as required. Suitable for both positive and negative head applications.





WRAS

Part No	Model
46498	U2.0 bar Single
46413	U3.0 bar Single
46414	U4.5 bar Single





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#### Monsoon Standard Twin

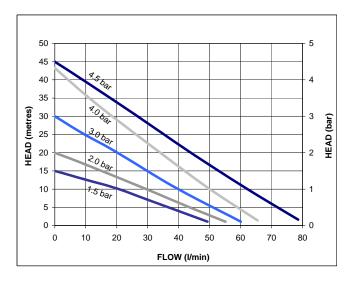
Standard twin pumps are designed for installation into vented systems to pump both the hot and cold water supplies - boosting both equally. Suitable for positive head applications only.

# **5**year





Part No	Model
46506	S1.5 bar Twin
46415	S2.0 bar Twin
46416	S3.0 bar Twin
46417	S4.0 bar Twin
46418	S4.5 bar Twin

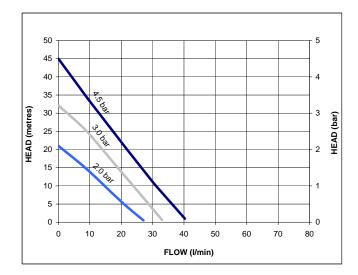


### Monsoon Standard Single

Standard single pumps are ideal for boosting a water supply in vented systems. Suitable for positive head applications only.



Part No	Model
46497	S2.0 bar Single
46419	S3.0 bar Single
46420	S4.5 bar Single



Full technical data sheets are available to download: **www.stuart-turner.co.uk** For further advice on selecting the correct pump call **Pump Assist 0844 98 000 97** 











The following diagrams show where Monsoon pump types would be typically located within the most commonly used plumbing systems.

#### **Positive or Negative Head System?**

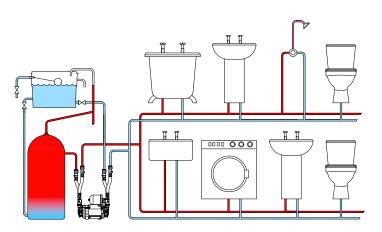
# Cold Water Negative Head Mains Supply \*\*\*\*\*\* Positive Head

#### **Negative Head Systems**

A negative head system exists when there is insufficient pressure, under gravity, to provide a flow at the outlet. Typically a negative head condition exists where the flow from the outlet is less than 0.6 litre/min.

#### **Positive Head Systems**

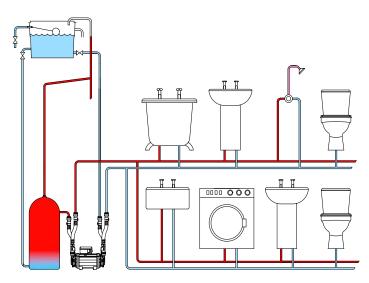
A positive head system exists when there is sufficient pressure available under gravity to provide a flow at the outlet. Typically a positive head condition exists where the flow from the outlet is more than 0.6 litre/min.



Whole House - Open Vented System Negative Head

Typical application: Monsoon Universal Twin

#### Whole House – Open Vented System Positive Head



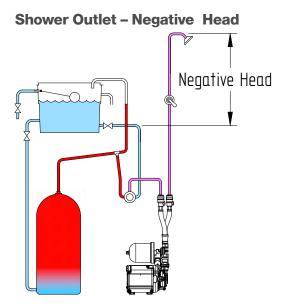


**Applications for the Monsoon range:** For further Application Guidance see pages 16 & 17 showermate wasteflo monsoon

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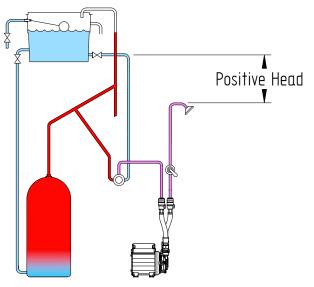


# **Pump applications**



Typical application: Monsoon Universal Single

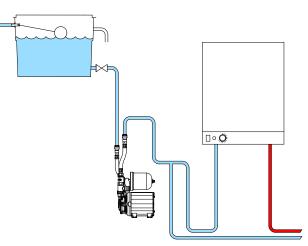
#### Shower Outlet – Positive Head



Typical application: Monsoon Standard Single

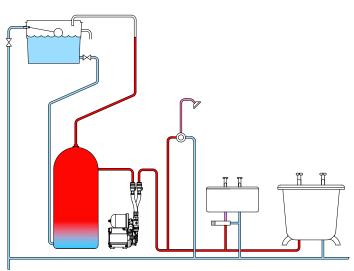
#### **Boost Combination Boiler Only**

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Typical application: Monsoon Universal Single

#### Boost Gravity Hot Supply (mains cold)



Typical application: Monsoon Universal Single

These diagrams are intended for general guidance only.

For further advice on selecting the correct pump call Pump Assist 0844 98 000 97









#### Monsoon Extra is a range of quality brass and stainless steel centrifugal multistage booster pumps, designed for larger installations that require higher flow rates.

Their high performance make them an ideal choice for high demand, multiple outlet applications including larger houses, small hotels and leisure facilities where multiple showers would be a requirement. Monsoon Extra pressure sets provide an effective solution for boosting the water supply when mains pressure is low.

Monsoon Extra are easy to install with no on-site commissioning required.

### Features and Benefits

### Performance

✓ 1.4 to 5.0 bar performance options

monsoon

extra

- ✓ Positive or negative head options
- ✓ Flow rates up to 140 litres/minute
- ✓ Quiet operation
- ✓ Centrifugal design
- ✓ Fully automatic switching
- ✓ Continuously rated

# Quality

- Robust brass/stainless steel construction
- ✓ Built-in safety low voltage controls
- ✓ WRAS approved
- ✓ ISO 9001:2008
- ✓ BS 60335 compliant
- CE compliant

# Reliability

- ✓ 2 year guarantee
- Long life mechanical seal
- ✓ Integral strainer
- ✓ Fully serviceable

# Monsoon Extra pumps are supplied with flexible hoses, anti-vibration feet and pre-wired for ease of installation.



Every component of the Monsoon Extra range has been designed to enhance the high levels of performance, quality and reliability.

Monsoon Extra offer a range of centrifugal booster pumps designed for larger installations Increased flow rates that require higher flow rates.



**Centrifugal Design** Pressure efficient Compact size



**Automatic Flow Switch** Automatically starts the pump when flow exceeds 0.6 litres/min (Standard & Universal)



Automatic Pressure Switch Automatically stops the pump and re-pressurises the system (Universal)















Safety Extra low voltage (SELV) – 9v for all switching control systems Pre-wired with 1.5 m cable – no need to access terminal box



Mechanical Seal Carbon/Ceramic seal Long life



Strainer High capacity strainer G 1 threaded connections



Flexible Hoses 300 mm anti-vibration flexible hoses G 1 threaded connections











# Monsoon Extra Universal Single

The Monsoon Extra Universal single pump is designed for use in larger domestic and light commercial applications. Installed into an open vented hot or cold water system, where the outlets are either above or below the level of the cold water cistern.





WRAS Compliant Approval Pending

Part No	Model
46593	U2.6 bar Single
46594	U3.6 bar Single
46595	U5.0 bar Single

### Monsoon Extra Pressure Set

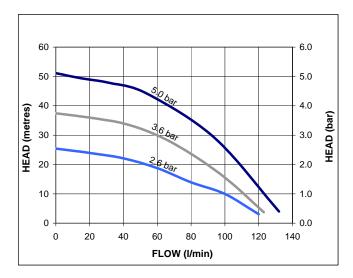
The Monsoon Extra Pressure Sets are designed to meet the system demands in larger domestic and light commercial applications. The Monsoon Extra pump is mounted on to a WRAS approved 24 litre diaphragm tank providing a buffer of pressurised stored water. Ideally suited to boost stored cold water supplies to un-vented hot water cylinders/combination boilers where there is low or no mains water supply.

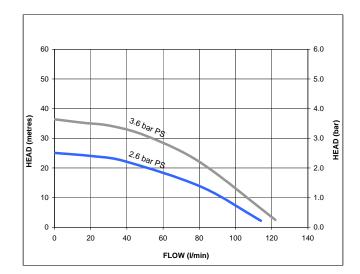


WRAS Compliant Approval Pending



Part No	Model
46601	2.6 bar PS
46602	3.6 bar PS





#### Applications for the Monsoon Extra range:



For Application Guidance see pages 14 & 15 and 16 & 17



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### Monsoon Extra Universal Single

The Monsoon Extra Universal 1.4 bar single pump is designed for use in larger domestic and light commercial applications. Installed into an open vented hot or cold water system where the outlets are either above or below the level of the cold water cistern.

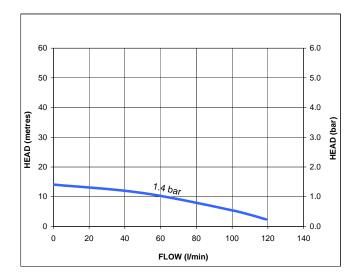
Part No	Model						
46349	U1.4 bar Single						

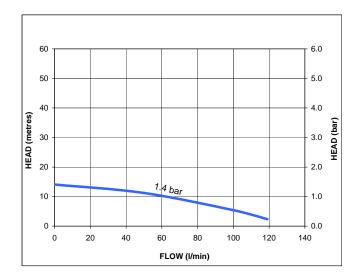


The Monsoon Extra Standard single pump is designed for use in larger domestic and light commercial applications. Installed into an open vented hot or cold water system where the outlets are below the level of the cold water cistern.



Part No	Model
46387	S1.4 bar Single





Full technical data sheets are available to download: **www.stuart-turner.co.uk** For further advice on selecting the correct pump call **Pump Assist 0844 98 000 97** 



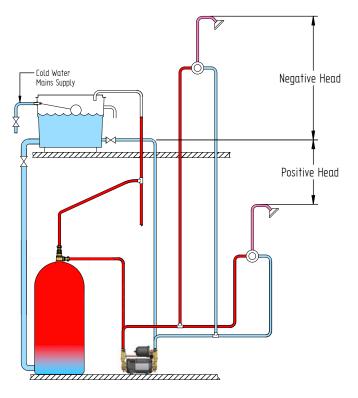






The following diagrams show where Monsoon Extra pump types would be typically located within the most commonly used plumbing systems.

#### **Positive or Negative Head System?**



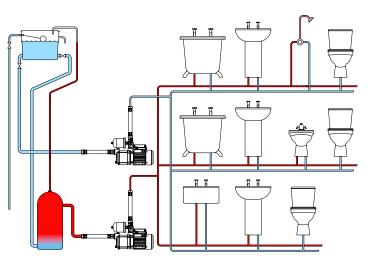
#### **Negative Head Systems**

A negative head system exists when there is insufficient pressure, under gravity, to provide a flow at the outlet. Typically a negative head condition exists where the flow from the outlet is less than 1 litre/min.

#### **Positive Head Systems**

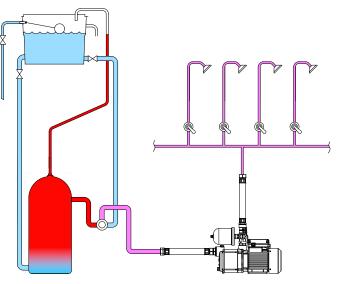
A positive head system exists when there is sufficient pressure available under gravity to provide a flow at the outlet. Typically a positive head condition exists where the flow from the outlet is more than 1 litre/min.

#### Large House – Open Vented System



Typical application: Monsoon Extra Universal Single x 2

#### **Blended Supply to Multiple Outlets**



Typical application: Monsoon Extra Universal Single

#### Applications for the Monsoon Extra range:



For further Application Guidance see pages 16 & 17



14



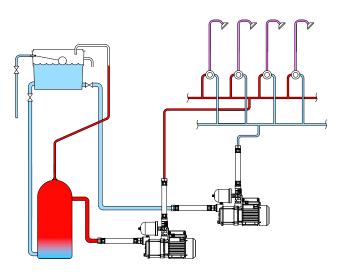






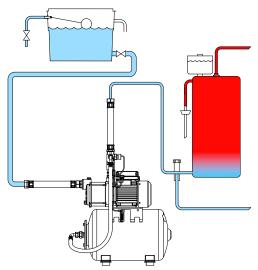
# **Pump applications**

Hot and Cold Boost to Multiple Outlets



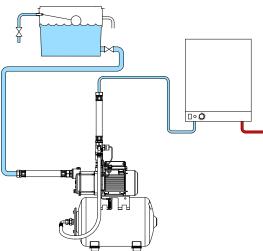
Typical application: Monsoon Extra Universal Single x 2

#### Cold Water Boost to Unvented Hot Water Cylinder



Typical application: Monsoon Extra Pressure Set

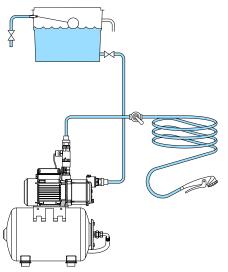
#### **Cold Water Boost to Combination Boiler**



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Typical application: Monsoon Extra Pressure Set

### **Cold Water Boost to Outlets**



Typical application: Monsoon Extra Pressure Set

These diagrams are intended for general guidance only.

For further advice on selecting the correct pump call Pump Assist 0844 98 000 97









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Please note that this is a general guide only and individua conditions will vary.	Monsoon										
For further advice or technical assistance please contac Pump Assist team on 0844 98 000 97.	TWIN										
		1.5 2.0			3.0		4	4.0		4.5	
Tap Mixer Shower Shower Bath Bathroom Home	Commercial	Uni	Std								
PRESSURE BANDS	Medium						Hi	gh			
Single Tap	j.										
Boost hot or cold water to individual taps	N.										
Bath or basin mixer		$\checkmark$									
Boost hot water pressure to blend with mains cold water (mixer taps or shower)											
Shower only	(în)	$\checkmark$									
Blended shower water	(ÎR										
Multi-function shower with body jets	(în					$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
Boost tank fed cold water supply to electric shower											
Standard bath-shower/shower		$\checkmark$									
Bathroom only	ĨŜ	$\checkmark$									
Supply to combination boiler from a break tank	ŝ										
Unvented stored hot water system	ŝ										
Apartments	ŝ	$\checkmark$		$\checkmark$		$\checkmark$		$\checkmark$			
Whole house – up to 2 bathrooms	ŝ	$\checkmark$									
Whole house – up to 3 bathrooms	ŝ					$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
Whole house - having 4 or more bathrooms											
Commercial – multiple demand applications											

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Applications for the Monsoon and Monsoon Extra ranges:

6



















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# **Application Guide**

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Full technical data sheets are available to download: **www.stuart-turner.co.uk** For further advice on selecting the correct pump call **Pump Assist 0844 98 000 97** 







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# **Check out our full range of Showers**

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